

August, 2001

## IMPORTANT RECALL NOTICE

In cooperation with the U.S. Consumer Product Safety Commission, Cannondale is conducting a voluntary recall of all Raven II frames built to date.

The following bicycles are subject to recall:

Model year 2000	Raven 700 SX	Model year 2001	Raven 800 SL
	Raven 800		Raven 2000
	Raven 900 SX		Raven 3000
	Raven 1000 SL		Raven 4000 SL
	Raven 2000 SL		
	Raven 4000 SX		
	Raven 4000 SL		



(or a warranty replacement frame for any of the above)

The U.S. Consumer Product Safety Commission will be monitoring the effectiveness of this recall. It is important that you cooperate with the U.S. Consumer Product Safety Commission and Cannondale in conducting this voluntary **recall of all Raven II frames built.**

We ask that you immediately stop riding and bring your bike(s) to an authorized Cannondale retailer for no-charge recall service.

Some of these frames have suffered a failure of the bottom bracket/swing arm pivot area. The nature of such a failure is that the rider risks losing control of the bicycle.

**WARNING:** A frame that is not reinforced has a higher risk of failure. Frame failure brings risk of serious injury or death.

Raven II frames must be reinforced by your retailer using a procedure developed by Cannondale engineers. Your retailer will inject an adhesive structural foam through an existing drain/vent hole near the bottom bracket. After 30 minutes the foam will have set and the frame may be moved out of the work stand or taken home. After 12 hours the frame may be ridden. No disassembly or additional work is required. The adhesive structural foam bonds the internal surfaces, physically "keys" them, and stiffens the lower portion of the frame.

Your retailer has, or will soon have, a supply of the reinforcement kits. For the location of your nearest retailer or any questions please call: **1-800-BIKE-USA.**

We apologize for the problem and thank you for your cooperation.

**cannondale**  
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