

READ THIS SUPPLEMENT AND YOUR CANNONDALE BICYCLE OWNER'S MANUAL CAREFULLY! Both contain important safety information. Keep both for future reference.

# w/ SOLO AIR

## Owner's Manual Supplement 123356.PDF

#### CONTENTS

SAFETY INFORMATION2	Needle Bearing Reset14
SPECIFICATION4	DAMPING CARTRIDGE16
ADJUSTMENTS6	SOLO AIR NEGATIVE SPRING18
MAINTENANCE8	XC3 STEM-STEERER18
Cleaning9	CANNONDALE KITS LIST22
Wheel Removal10	OWNER RECORD24
Wheel installation11	
Telescope Grease12	
Air Filter Cleaning13	
Bumper Replacement13	



This supplement may include procedures beyond the scope of general mechanical aptitude. Special tools, skills, and knowledge may be required. Improper mechanical work increases the risk of an accident. Any bicycle accident has risk of serious injury, paralysis or death. To minimize risk we strongly recommend that owners always have mechanical work done by an authorized Cannondale retailer.

Please note that the specifications and information in this manual are subject to change for product improvement. For the latest product information, go to <a href="http://www.cannondale.com/tech\_center/">http://www.cannondale.com/tech\_center/</a>

### SAFETY INFORMATION

#### **Intended Use**

This fork is Intended for Condition 3, Cross-Country, Marathon riding. The Condition 3 symbol is shown below.



#### **Not Intended**

This fork is not intended for use in extreme forms of jumping/riding such as hardcore mountain, Freeriding, Downhill, North Shore, Slopestyle, Dirt Jumping, or Hucking etc.



UNDERSTAND YOUR FORK AND ITS INTENDED USE. USING YOUR FORK THE WRONG WAY IS DANGEROUS.

Industry usage Conditions 1 - 5 are generalized and evolving. Consult your Cannondale Dealer about how you intend to use your bike.

Please read your Cannondale Bicycle Owner's Manual for more information about Intended Use and Conditions 1-5.

#### **Front Brake**



#### WARNING

DO NOT RIDE WITHOUT A PROPERLY MOUNTED, ADJUSTED, AND FUNCTIONING FRONT BRAKE SYSTEM.

The Lefty (disc/caliper) acts as an integral secondary wheel retention system. If the system is missing or improperly installed, or if the wheel hub axle bolt should loosen, the front wheel could slide off the spindle end.

When mounting IS compatible brake systems:

Follow brake manufacturer's instructions when mounting the brake caliper to the spindle brake bosses. Do not modify the fork in any way.

PLEASE ASK YOUR CANNONDALE DEALER FOR HELP WHEN INSTALLING COMPATIBLE FRONT BRAKE SYSTEMS.

Make sure the brake disc can not make contact with the fork boot. A rotating brake disc can wear through the boot allowing contaminants into the fork.

#### **CAUTION**

**USE ONLY 16mm (Cannondale kit # LEFTYBOLTS.** Longer bolts can result in contact with the brake rotor causing severe damage. Check clearance between the bolt tips and rotor after remounting the caliper.

#### **Fork Damage**



**STOP RIDING A DAMAGED FORK IMMEDIATELY.** The following conditions indicate that serious fork damage is present:

- 1. Any unusual "klunking" or knocking noises.
- 2. A change in fork travel.
- 3. An over-extended, elongated, or compressed boot.
- 4. Changes from the way the fork had been working
- 5. Loss of adjustment features, oil, or air leakage.
- 6. Crash or impact damage (deep scratches, gouges, dents, or bending)

For next items 7-10 please read Inspect For Safety in PART II, Section D. of your Cannondale Bicycle Owner's Manual. **See figure on page 5 in this manual for inspection AREAS I-IV.** 

- 7. AREA I Small cracks under the bolt head of upper and lower clamp bolts. This inspection requires the removal of the bolts.
- 8. AREA II Vertical cracks in the outer tube (where the races and needle bearings run). These may show as long, straight lines perhaps several lines parallel to each other.
- 9. AREA III Horizontal cracks above and below the intersection of the upper and lower clamps with the outer tube portion of the Lefty structure.
- 10. AREA IV Vertical cracks at the back of the Lefty spindle directly behind the roll-pin. This may happen in a big event crash and the spindle twists slightly.

HAVE ANY DAMAGED FORK INSPECTED AND DAMAGE REPAIRED BY YOUR CANNONDALE DEALER. YOU CAN BE SEVERELY INJURED, PARALYZED OR KILLED IN AN ACCIDENT IF YOU IGNORE THIS WARNING.

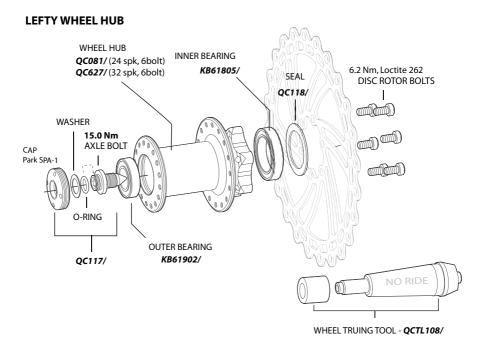
The maintenance section of this supplement includes information about regular maintenance practices that can keep your fork in good operating condition.

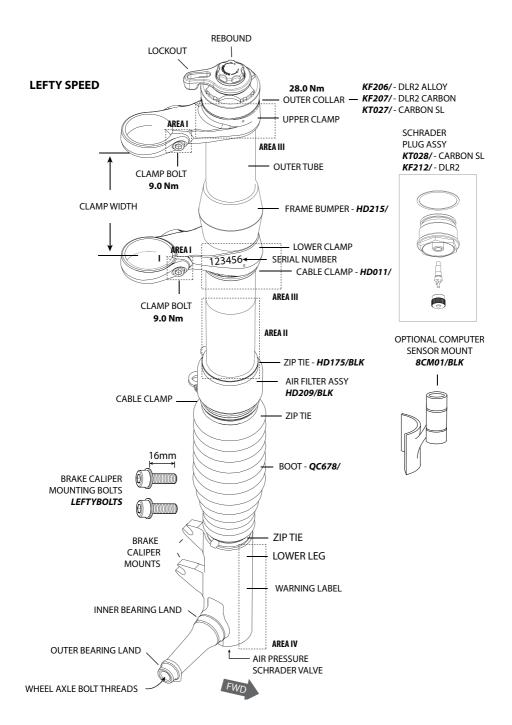


#### **SPECIFICATION**

LEFTY SPEED DLR SL and DLR2 w/ SOLO AIR							
TRAVEL	110mm						
INTENDED USE	CONDITION 3, See page 2.						
RECOMMENDED SAG	CROSS-COUNTRY	22-33 mm					
RECOMMENDED SAG	TRAIL	27-38 mm					
AIR PRESSURE LIMITS	MINIMUM	50 psi, 3.4 bar					
AIN PRESSURE LIMITS	MAXIMUM	225 psi, 15.5 bar					
CLAMP WIDTH	137.6mm	4.5" Headtube					
CLAWP WIDTH	163.0mm	5.5" Headtube					
ADJUSTMENTS	REBOUND 3 1/4 turns total adjustment						
ADJUSTMENTS	LOCKOUT						
MAIN SPRING TYPE	SOLO AIR						
NEGATIVE SPRING	AIR AUTOMATIC						

Replacement Cannondale part numbers shown in **BOLD ITALIC.** 







#### **ADJUSTMENTS**

#### **AIR PRESSURE / SAG**

For best performance, set the air pressure in your Lefty so the sag is 22-33mm. Sag is the distance the fork compresses when you sit on the bike. Sag is set by changing the air pressure in the fork. The table of values on the next page should be a good starting point. Fine tune sag by adding or releasing air in small amounts. Add air pressure to decrease sag. Add air pressure to decrease sag.

- 1. Remove the Schrader valve cap at the bottom of the fork. Attach a bicycle suspension pump to the valve end. Pressurize the fork according to your body weight.
- 2. To fine tune sag. Off the bike, measuring length (A). Next, have someone assist you. Sit on the bike with your feet on the pedals and hands on handlebar as if you were in a riding position; measure length (B), the fork compressed under your weight. To calculate the sag, subtract: A B = SAG (mm).

CROSS COUNTRY SAG = 22-33 mm

TRAIL SAG = 27-38 mm

#### LOCKOUT

Rotate the lockout lever clockwise to lock fork travel. Rotate the lever counter-clockwise to unlock fork travel. When rotating the lever, rotate it completely to the stop points.

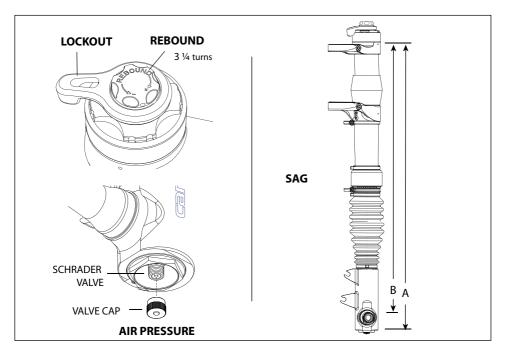
#### **REBOUND**

The red rebound dial at the top of the fork controls rebound speed, how fast the fork extends following compression. Turn the dial clockwise (the "+" direction) for slower rebound. Turn the dial counter-clockwise (the "-" direction) for faster rebound.

#### **CAUTIONS**

CLEAN PUMP AND VALVE END. Attaching to a dirty valve or with a dirty pump end can result in pumping the dirt into the fork. This could result in damage and air loss.

DO NOT FORCE THE REBOUND DIAL OR LOCKOUT LEVER  $\,$  PAST THE STOP POINTS.  $\,$  USE ONLY YOUR FINGERS TO TURN.



#### **Recommended Starting Air Pressure**

RIDE	ER WT.	DLR	SL	DLR 2				
Lbs	Kg	psi	bar	psi	bar			
120	54	80	5.5	85	5.9			
130	59	85	5.9	90	6.2			
140	64	90	6.2	100	6.9			
150	68	100	6.9	105	7.2			
160	73	105	7.2	110	7.6			
170	77	110	7.6	115	8.0			
180	82	120	7.3	125	8.6			
190	86	125	8.6	130	9.0			
200	91	130	9.0	140	9.7			
210	95	135	9.3	145	10.0			
220	100	145	10.0	155	10.7			

#### PRESSURE LIMIT:

MINIMUM - 50 psi, 3.4 bar, MAXIMUM - 225 psi, 15.5 bar



#### **MAINTENANCE**

This schedule is intended as a guide only. You must establish a schedule appropriate to your riding style and conditions.

WHAT TO DO	NORMAL RACE					
WHAT TO DO	(In H	(In Hours)				
CHECK FOR DAMAGE						
Don't ride if damage is found. See page 3.						
CHECK THE BOOT	BEFORE AND AF	BEFORE AND AFTER EVERY RIDE				
Replace the zip ties if loose.						
CHECK TIGHTENING TORQUES	AFTER FIRST RIDE CHECK EVERY 4-5 RIDES					
Upper/Lower clamp bolts: 9.0 Nm						
Wheel Axle Bolt: 15.0 Nm						
Grease telescope.	50	25				
Needle Bearing Reset*	25	25				
Clean air filter	25	10				
Damping cartridge oil and seal change*	100	25				
Inspect, Replace Bumper	AS NE	EDED				

#### PROFESSIONAL SERVICE\* ANNUAL (Minimum)

Annually, or when problems are indicated you must have your Lefty fork serviced through a Cannondale Dealer or an Authorized Headshok Service Center. Your fork should be disassembled by a suspension professional and evaluated for internal and external part wear and damaged parts replaced with new ones. It should also include any work described in any technical bulletins or product recalls.



FREQUENT MAINTENANCE AND INSPECTION IS IMPORTANT TO YOUR SAFETY. YOU CAN BE SEVERELY INJURED, PARALYZED OR KILLED RIDING ON A BROKEN OR POORLY MAINTAINED FORK. Ask your Cannondale Dealer to help you develop a complete fork maintenance program, one that suits where and how you ride.

#### **Riding in Wet, Humid, or Coastal Conditions**

Before and after rides, frequently, inspect and renew grease under fork boot and service the air filter. Inspect the boot for rips and tears. Check the folds. If the boot is damaged or not attached securely by the clamps/zip ties, water or contaminants can enter. The boot should be removed and the fork should be immediately dried and re-greased to stop any damage occurring due to moisture.

#### ANYTIME THE FORK BECOMES SUBMERGED

Stop riding it. The fork is not water tight. A moving submerged fork can accumulate water inside. If your fork has been submerged, you should perform checks immediately.

DO NOT STORE YOUR LEFTY FOLLOWING A WET RIDE WITHOUT FIRST PERFORMING THE CHECKS ABOVE. SERIOUS DAMAGE CAN OCCUR.

#### **Cleaning**

Clean using only a mild soap and water solution. Clean water and common liquid dish washing soap will work best. Be sure to cover the adjusters with a clean plastic bag secured with a rubber band or masking tape. Spray off heavy dirt before wiping. Spray indirectly.

#### CAUTION

**DO NOT USE A PRESSURE WASHER.** Use a low pressure garden hose. Power washing will force contaminants into the fork promoting corrosion, immediately damaging, or result in accelerated wear. Don't dry with compressed air for the same reason.

#### **PLEASE NOTE**

Cannondale provides professional services through Cannondale dealers for Headshok /Lefty suspension forks. Please ask your dealer about the service programs available for your model fork.

#### cannondale

#### **Wheel Removal**

1. Loosen the brake caliper mounting bolts.

Tilt the lower caliper bolt out of the boss so the caliper is up out of the way of the disc. Snug up on the upper bolt to hold caliper in place.

Take note of brake alignment shims between brake bosses and the caliper. Be sure to reposition correctly.

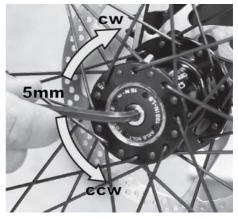
2. Turn the hub extraction bolt counterclockwise (ccw) to remove the wheel.

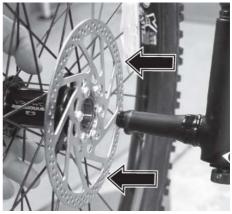


#### **CAUTION**

- Make sure the bolt is completely disengaged before attempting to remove the wheel. Never try to pull the wheel off forcefully.
- 2. When the wheel is off, to keep dirt out, cover the hub opening.
- 3. Protect spindle from damage when wheel is removed.

Continue turning the bolt until the wheel can be removed easily from the spindle.





#### Wheel Installation

1. Inspect inside the wheel hub for contamination and and the condition of the hub seal. Take corrective action if necessary.

Wipe the spindle clean with a dry shop towel and apply a high-quality bike grease to the spindle bearing lands and end threads. See next Figure.

2. Slide the wheel straight onto the spindle so, the larger hub bearing starts to position on it spindle seat. At this point, the axle bolt threads can correctly engage the threaded spindle if the wheel is held on straight.

NOTE: Install the front wheel by positioning the bike horizontally with the spindle facing up. Then place the hub straight down onto the spindle, and tighten the axle bolt.

3. When the axle bolt threads engage the spindle, turn the bolt clockwise with finger force slowly to allow the hub bearings to slide onto the spindle bearing seats.

Once the hub has been drawn onto the hub completely, use torque wrench to tighten to final 15.0 N·m (133.0 In·Lbs).

- 4. Reinstall the brake caliper. Tighten bolts to 78.0 In•Lbf (9.0 N•m).
- 5. Spin the wheel to make sure it moves freely. Be sure to test the brakes for proper operation before riding.

#### WARNING

Do not contaminate brake caliper, pads, or rotor with grease.

#### CAUTION

#### LOCATE DISC BETWEEN THE PADS.

Replace shims that are in use, be sure the shims are positioned between the caliper (adapter if any) and inner face of the fork mounts, not under the head of the caliper holts.

USE ONLY 16mm (Cannondale kit # LEFTYBOLTS. Longer bolts can result in contact with the brake rotor causing severe damage. Check clearance between the bolt tips and rotor after remounting the caliper.

#### cannondale

#### **Grease Telescope**

- 1. Remove the front wheel.
- Carefully release the upper and lower zip ties securing the fork boot. If the boot is secured with a band clamp, loosen and remove them.
- 3. Lift the unsecured boot up to expose the inner tube.
- 4. Wipe off the old grease with a dry shop towel.
- Re-apply a fresh heavy coating of grease.
   Any clean high-quality bicycle bearing grease selected for riding temperatures and environment can be used.

We assemble forks at our factory using Royal Purple Ultra Performance Grease NLGI #2 (ISO 46 BASE).

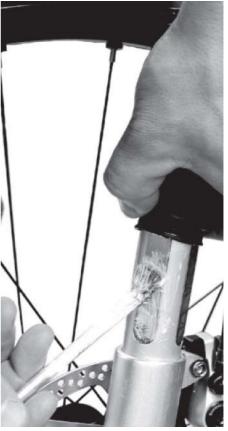
Cycle the fork several times between applying grease to the new grease is worked into the bearings.

 Reposition the boot and replace the zip ties. Make sure the zip ties are very tight. Loose zip ties may allow water or dirt to pass behind the boot.



CHECK THE BOOT BEFORE EACH RIDE.
DON'T RIDE IF IT IS DAMAGED.
HAVE IT REPLACED WITH A NEW ONE.





#### **Air Filter**

To clean, release the upper and lower clamps or zip tie and slide the filter cover up off the foam. Slide the foam up the outer tube and cover the two small holes in the outer tube to prevent water from getting inside the fork. Clean with warm soapy water. Rinse with clean water and allow the foam to dry completely. Then, massage in a high-quality foam air filter oil before reassembly.

NOTE: The small holes at the base of the filter cover should remain clear and be positioned to the sides of bike and not to the front or back to minimize the chance dirt thrown by the wheels will plug the holes.

#### **Bumper Replacement**

Replace the frame bumper with a new one if it ever becomes damaged, torn, or missing. To remove it, remove the band from the bumper groove and unwrap the bumper.



#### **Needle Bearing Reset**

Needle bearing resets must be performed as maintenance. Migrated needle bearings are bearings that are no longer aligned together. Riding a fork with migrated needle bearings for extended periods can result in damage.

#### TO BE PERFORMED ONLY BY A PROFESSIONAL BIKE MECHANIC:

Annually as part of your annual fork overall maintenance. See schedule on page 8.

Whenever free length is less than specified

If the fork produces a top out noise when fully extended

#### To reset

- 1. Release all air pressure through Schrader valve in bottom of fork.
- 2. Loosen rebound dial set screw and lift of rebound dial.
- 3. Remove lockout lever retaining nut and lift off lockout lever.
- 2. Remove the outer collar the Shimano tool TL-FC32. Turn counter-clockwise.
- 3. Compress the telescope and remove the two split rings from the top cap.
- 4. Fully extend the fork, and measure from top edge of outer tube to bottom edge of spindle. See right. If the length is out of specification do the following:

Firmly extend the telescope until it stops (tip-listen for the knocking at full extension to change from a hollow sound to a solid sound - this indicates full extension has been achieved). Do this several times using only moderate force, extend the lower fork leg using a pumping action.

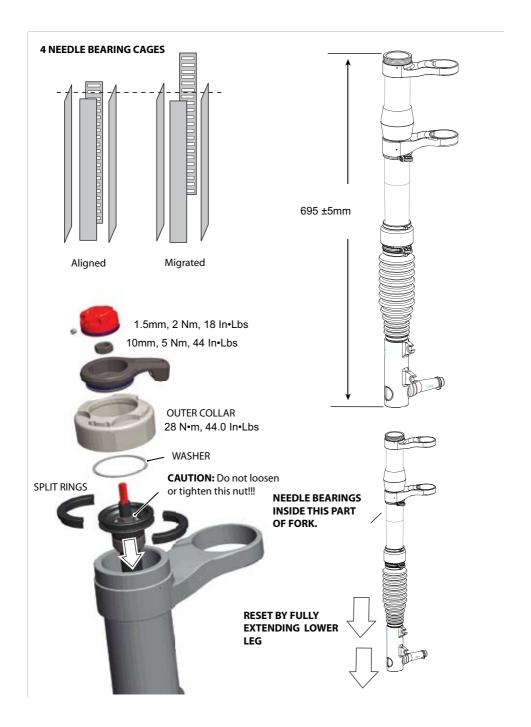
After, you have performed this action several times, re-measure.

#### **CAUTION**

If fork is out of range following reset attempt, it may be damaged internally. The fork should be disassembled and inspected by a professional mechanic before it is ridden.

5. Reassemble.

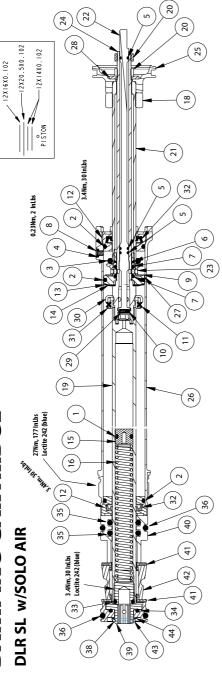
**NOTE:** If migration re-occurs frequently (immediately after resetting), the cause could be damage present in the inner or outer races, bearings/cages or other fork parts. Inspection and replacement of damage parts will be required to correct a persistent problem with bearing migration.





# DAMPING CARTRIDGE

COMPRESSION SHIM STACK



DESCRIPTION	DLR 110 QUAD CHECK LOWER	1/2" U-CUP PARKER	#N4180-A80-8404-00500	2-011 O-RING 7 65 ID X 1 78 W	Wor L V GL CA CL DINIG O 110 C	2-014 O-KING 12.42 ID A 1.78 W	2-112 O-RING 12.37 ID X 2.62 W	2-117 O-RING 20.29 ID X 2.62 W		SOLO AIR VALVE	SOLO AIR SUPPORT		SOLO AIR BUMPER PLATE	SOLO AIR BUMPER	RETAINING RING EXT. M10	CRESCENT SHAPE SPRING WASHER	
QTY.	1		7	,		-	2	2		-	-		2	-	-	-	
NO.	31		32	33	5	24	35	36	37	38	39	40	41	42	43	4	

DESCRIPTION

PRESSURE COMP SPRING

SHAFT PRELOAD NUT M75

LOWER SHAFT SOLO

BUMPER

TOPOUT BUMPER PERCH

**TUNING SHAFT** UPPER SHAFT

QUAD CHECK UPPER

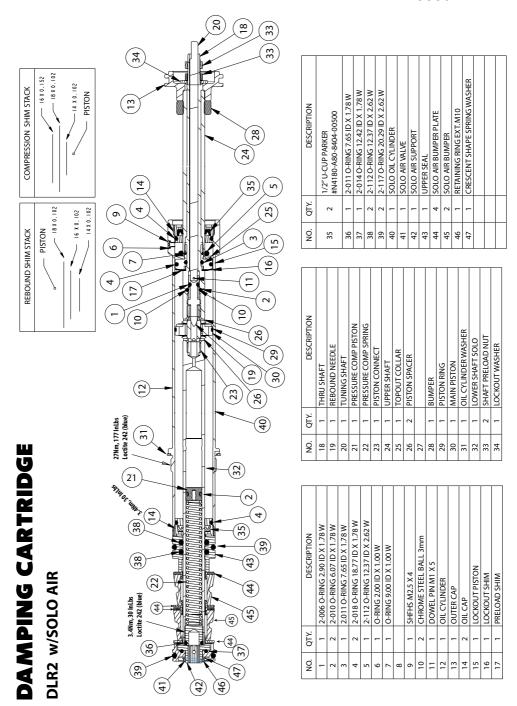
LOCKOUT WASHER

LOCKOUT PISTON DETENT SPRING

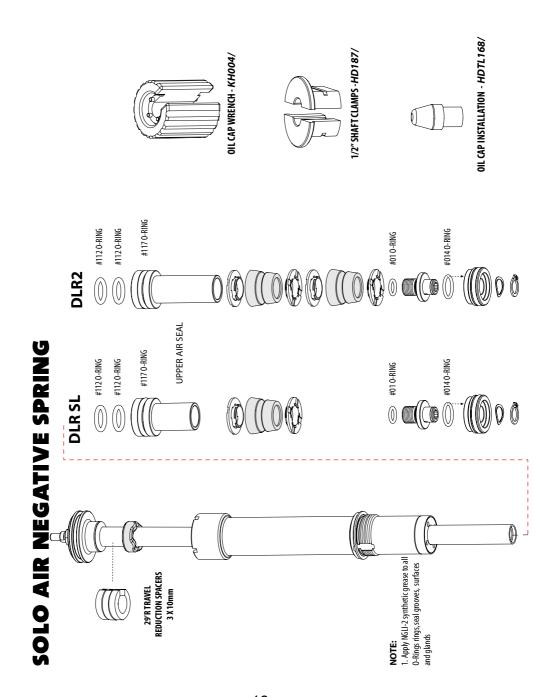
OIL CYLINDER THRU SHAFT

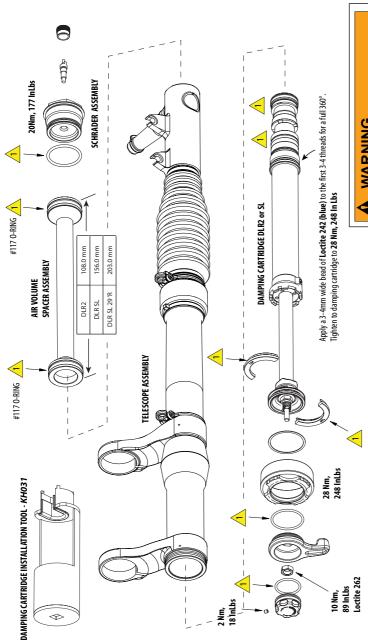
OUTER CAP

2	16	17	18	19	70	21	22	23	24	25	56	27	78	59	30	
DESCRIPTION	2-010 O-RING 6.07 ID X 1.78 W	2-018 O-RING 18.77 ID X 1.78 W	2-112 O-RING 12.37 ID X 2.62 W	O-RING 2.00 ID X 1.00 W	O-RING 3.00 ID X 1.00 W	O-RING 9.00 ID X 1.00W	O-RING 8.00 ID X 1.50 W	SFHS M2 5X4	DAMPER SHIM 12X20 5X102	DETENT BALL M2	113 QUAD RING 13.94 ID X 2.62 W	OIL CAP	LOCKOUT SHIM	PRELOAD SHIM	PRESSURE COMP PISTON	
QTY.	1	3	1	1	m	-	2	l	7	1	1	2	-	1	1	
ON	1	2	3	4	5	9	7	8	6	10	11	12	13	14	15	









# WARNING

HIGH PRESSURE HAZARD - Do not attempt to service a pressurized fork. You can severely injured or killed by pressurized (forcefully) ejected fork parts. Release all air pressure before performing any work.

# **NOTES**:

- Apply NLGI-2 Synthetic grease to items marked 1
- 2. Apply 5cc Phil Wood Tenancious Oil on top of air volume spacer prior to installation of the damper.
- 3. Apply Scc Phil Wood Tenancious Oil on bottom of air volume spacer prior to installation of the schrader plug assembly.
  - 4. Tighten Schrader until the tip is 0.25-1.25mm below Schrader housing.
- 5. When tightening the lockout lever retaining nut, hold the lever to prevent lever turning

#### **XC3 STEM-STEERER**

The following procedure should be completed by a professional bike mechanic.

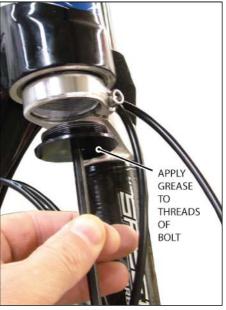
#### Installation

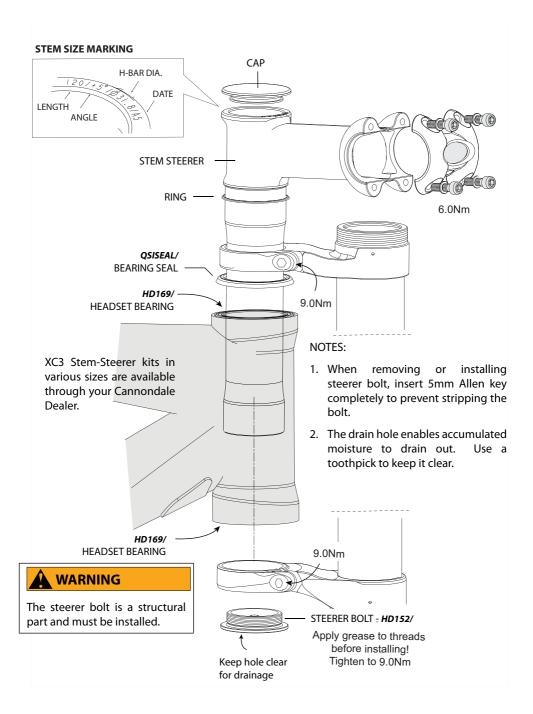
- 1. Loosen both clamp bolts.
- 3. Position the Lefty clamps onto the headtube assembly as shown.
- 4. Insert Cannondale tool KT020/ through the bottom clamp, into the head tube, and out the upper clamp.
- 5. Make sure the plastic ring is on the stem. Insert the bottom of the stem-steerer onto the top of the tool.
- Remove the cap from the top of the steerer. Use a rubber mallet to drive the stem-steerer into the head tube until it stops. Return the cap.
- Clean and apply grease to the steerer bolt threads and install into the bottom of the stem-steerer. The bolt is a structural part that threads into the bottom of the stemsteerer. Align handlebar and tighten the bolt to 9 N·m.
- 8.. Tighten the upper and lower clamp bolts to 9 N•m.

#### Removal

- 1 Loosen upper and lower clamp bolts.
- Remove steerer bolt. Use a 5mm Allen key; turn counter-clockwise.
- Insert the small end of KT020/ into the bottom of the stem-steerer and drive the stem-steerer up out of the head tube.









#### **CANNONDALE KITS LIST**

In addition to the kit numbers in **BOLD ITALIC** shown in the various illustrations, replacement part kits for this product are shown in the table below. Cannondale kits are only available through an authorized Cannondale Dealer. For an up to date list of kits available for your bike, please visit our Tech Center at: <a href="http://www.cannondale.com/tech/">http://www.cannondale.com/tech/</a>

ORDER	DLR2	DLR SL	DESCRIPTION
Upper Fork F	arts		
KH056/	•		DLR 2 Upper Collar (alloy telescope, gray)
KF210/	•		DLR2 Lockout lever w/retaining nut
KF207/	•		DLR2 Upper collar (carbon telescope)
HD016/	•	•	Steerer tube carbon Lefty
HD210/	•	•	Steer tube upper plug
HD215/	•	•	Frame bumper
QSMSEAL/	•	•	Upper Headshok bearing seal
QHDST/EBO	•	•	Headshok headset cups Qty 2, w/ Headshok bearing Qty 1
HD169/	•	•	Headshok headset bearings Qty 2
KF211/	•	•	Rebound knob with set screw and O-ring
KF205/	•	•	Split rings Qty 2
KT031/		•	DLR SL Lockout lever w/retaining nut
KT027/		•	DLR SL Upper collar (silver)

Lower Fork Parts								
KF209/	•		Kit, Collar, Lower, Carbon, clip+bushing					
KF119/		•	Kit, Race Clip, Metric					
KF257/	•		Inner Leg w/spindle DLR2					
KT029/		•	Inner Leg w/spindle DLR SL					
HD175/BLK	•	•	Kit, Zip Ties, Black / 50					
HD185/BLK	•	•	Kit, Zip Ties, Double Head /10					
HD209/BLK	•	•	Air filter assembly (filter element and cover)					
QC678/	•	•	Fork Boot					
KT028/	•	•	Schrader cap assembly (cap, O-ring, Schrader valve, valve cap)					

Headshok Service Tools									
KT020/	•	•	Steerer Installation/Remioval Tool "The Ernie" for installing steerers						
KH031/	•	•	Super Castle Tool for removing and installing damping cartridge						
HD187/	•	•	1/2" Shaft clamp for clamping damping cartridge shaft						
HDTL168/	•	•	Bullet tool for installing oil caps into damping cartridge						

ORDER	DLR2	DLR SL	DESCRIPTION
Damping Ca	rtridge Pa	arts	
KH051/		•	Kit,Damper,DLRSL,Solo Air
KH052/		•	Kit,Air Piston,DLR SL,Solo Air
KT024/		•	Kit,Seals,DLR SL
KT030/		•	Kit,Shims,DLR SL
KH055/	•	•	Kit,Convert,DLR SL & DLR2,29r,Solo Air
KH053/	•		Kit,Damper,DLR2,Solo Air
KH054/	•		Kit,Air Piston,DLR2,Solo Air
KF202/	•		Kit,Seals,DLR2
KF204/	•		Kit,Shims,DLR2
KH055/	•		Kit,Convert,DLR SL & DLR2,29r,Solo Air
KF202/	•		Seal Kit DLR2
KF204/	•		Revalving kit (shims) DLR2
HD226/	•	•	Damping cartridge oil, Golden Spectro 85/150 Qt.
KF272/	•	•	Pressure compensator spring/piston

Needle Bearings & Races								
HD161/	•	•	Needle Bearings Qty 4					
HDR2L/020	•		Kit, Race-Inner: 10.197"-259.0mmx.02051mm (4)					
HDR2L/021	•		Kit, Race-Inner: 10.197"-259.0mmx.021"53mm (4)					
HDR2L/022	•		Kit, Race-Inner: 10.197"-259.0mmx.022"56mm (4)					
HDR2L/023	•		Kit, Race-Inner: 10.197"-259.0mmx.023"58mm (4)					
HDR2L/024	•		Kit, Race-Inner: 10.197"-259.0mmx.024"61mm (4)					
HDR2L/025	•		Kit, Race-Inner: 10.197"-259.0mmx.025"635mm (4)					
HDR2N/024	•		Kit,Race-Outer:8.110"-206mmx.024"61mm (4)					
HDR1G/024		•	Kit,Race-Outer:7.480" x .024"					
HDR2P/020		•	Kit,Race-Inner:7.520" x .020"					
HDR2P/021		•	Kit,Race-Inner:7.520" x .021"					
HDR2P/022		•	Kit,Race-Inner:7.520" x .022"					
HDR2P/023		•	Kit,Race-Inner:7.520" x .023"					
HDR2P/024		•	Kit,Race-Inner:7.520" x .024"					
HDR2P/025		•	Kit,Race-Inner:7.520" x .025"					



#### **OWNER RECORD**

Record maintenance history, service, or set up information .

DATE	WORK PERFORMED